

## MODEL SLOC-MC

### Description

The sLOC-MC™ is designed for users looking for actuated inlet throttle valve control and to protect and monitor the full health of their multistage blower installation. This control package is fully configurable to fit your application and has additional available features such as remote monitoring and control capability, ethernet or hardwired connectivity, and a 10" touch screen interface.

Lone Star Blower and Compressor has developed state of the art surge prediction and detection algorithms which are included with every sLOC-MC™ local control panel. Combined with active surge avoidance techniques, these added protections surpass what is offered by other market participants and ensure maximum reliability and system up-time.

### Control Options

Control Methods	Primary: Actuated Inlet Throttle Valve Auxiliary: Actuated Blow-Off Valve or Recirculation Valve
Control Modes	Capacity %, Discharge Pressure, Unloaded, Other Processes Available

### Available Protections & Functionality

Active Surge Avoidance
Surge Prediction & Detection
Complete Blower Monitoring from Any Instrument
Blow-Off / Recirculation Valve Control

### Documentation, Testing & Startup Services

Operation Manuals
System Integration Support Documents
Factory Acceptance Testing (witnessed available)
Installation Support
Commissioning & Training

### Standard Panel Specifications\*

Approvals	UL/ULC 508A
Warranty	Lifetime Warranty with Standard Hardware
Enclosure Size	30H x 24W x 10D
Enclosure Rating	TYPE 4
HMI	10" Phoenix Contact WP 6101-WXPS
<b>PLC</b>	
Model	Phoenix Contact PLCnext AXC F 2152
Programming Software	PLCnext Engineer (Free Software)
CPU	Arm® Cortex® A9 2x 800 MHz
Internal Memory	512MB
Expansion Memory	SD Card - 2GB
Communications	ProfiNet, EtherNet/IP, Modbus TCP, MQTT, OPC UA (more options available)
Ethernet Connections	x2 RJ45
Operating Temperature	-25°C to 60°C
<b>I/O</b>	
Discrete Inputs	x16
Discrete Outputs	x16
Analog Inputs	x16
Analog Outputs	x4
RTD Inputs	x8

Other Product Features	
E-Stop & Status Light	
High-Resolution Analogs	
LED Fuse Blocks	
120V Convenience Outlet	
Electrical Surge Protection	
Isolated Instrument Ground	
Available Options	
Alternate PLC Brand (Allen Bradley, Siemens, Schneider, Other)	
Alternate HMI Brand (Allen Bradley, Siemens, Schneider, Other)	
Type 4X or Type 12 Enclosure	
Freestanding Enclosure	
Hinged HMI Cover	
Interior Light	
Alarm Beacon or Siren	
Pilot Devices - Push Buttons, Switches, or Indicator Lights	
Ethernet Switch - Managed or Unmanaged	
Cooling - Fans, Vortex Cooler, or Panel Mount A/C	
Panel Heater	
Purge Systems	
Other Approval Ratings	

\*Customization may affect the standard listed specifications



\* Information is approximate and can change without notice

\* Air Performance Based on 1 Atm, 68°F/20°C, 36% RH and 3550 rpm